

A clean sheet of paper and decades of experience.

That's what the engineering team started with when they began work on the International® S13 Integrated Powertrain.

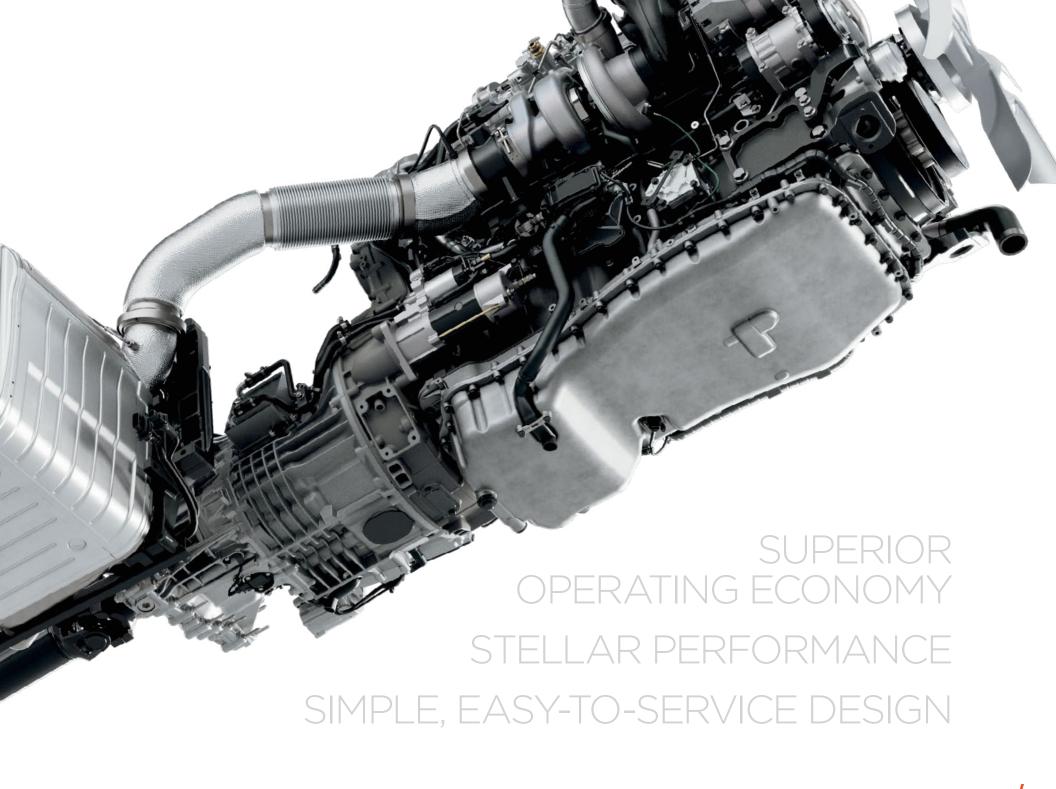
ADVANCED. INTEGRATED. UNDISPUTED.



And this wasn't just any team. This was a dream team of engineers located literally all over the world. Thanks to this spirit of collaboration between partner companies, the team was able to shift what's possible and rethink, redesign and reinvent what an integrated powertrain can be. The result is an engine, transmission and aftertreatment system designed to work as one that's simple, easy-to-service and delivers stellar performance with superior operating economy.

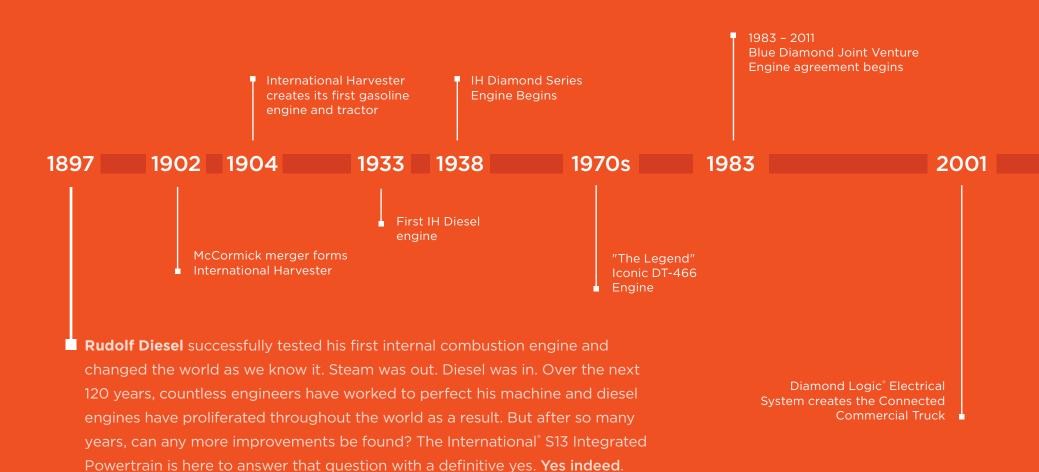
In fact, the International S13 Integrated Powertrain can achieve up to a 15% gain in fuel economy* over the popular first generation International® A26. This is one reason why we consider the International® S13 Integrated Powertrain the most advanced system of its kind.

* Comparing the fuel economy of the 2017 GHG International* A26 engine in a 2017 International* LT* Series truck with aero package to the fuel economy of the new International* S13 Integrated Powertrain in a 2024 International* LT* Series truck with the LT aero package and chassis enablers. Actual customer results may vary due to various factors, including but not limited to, truck specifications, weight of the vehicle, predictive features, environmental conditions, etc.



The ultimate expression of a dream.

THE PATH TO PERFECTION.



Strategic partnership with VW forms and joint IPT development begins

> Scania Super 13 production begins

2016

Navistar / TRATON merger completes

Enter: TRATON GROUP

Creating such a ground-breaking powertrain requires considerable resources and deep a bench of experts. Fortunately, the TRATON GROUP has an abundance of both. By cherry-picking the very best engineers from Scania, MAN and International, the team used their combined 300 years of experience to design and develop an integrated powertrain tailored to the specific regions where it is deployed.

In North America, for example, the powertrain was thoroughly roadtested in extreme locations like the Rocky Mountains and Alaska. International engineers also supervise the manufacturing of the engine at the Navistar Powertrain Manufacturing plant in Huntsville, Alabama.

TRATON









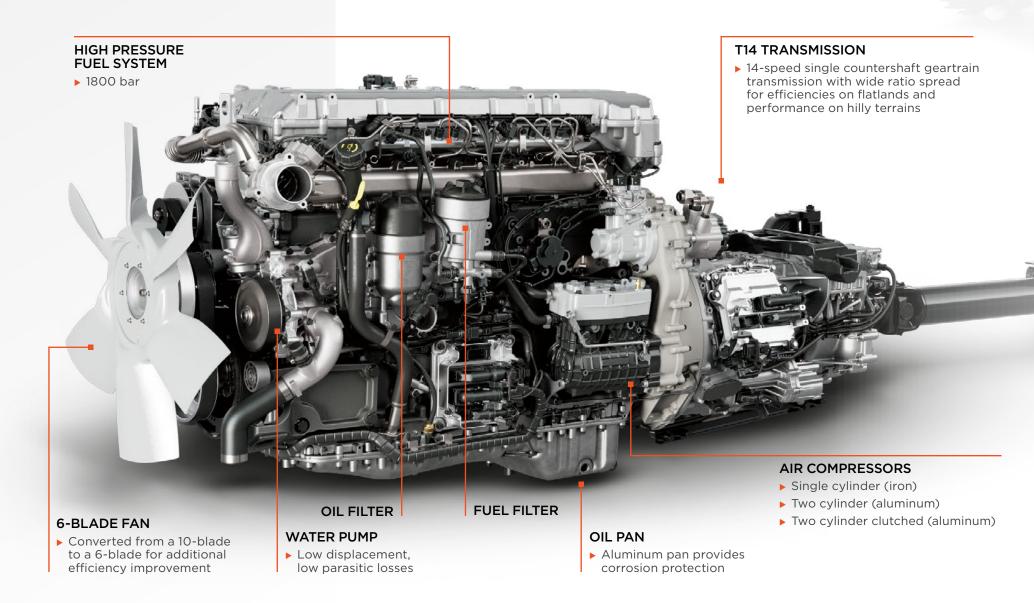








Collaboration is a beautiful thing. By combining the best thinking with years of experience in a wide range of disciplines, you can reduce potential pitfalls and accelerate progress in uncharted territory. And just like the team who developed it, the International* S13 Integrated Powertrain brings together three distinct entities – the S13 engine, the T14 transmission and the Dual Stage Aftertreatment Module – to create a whole.





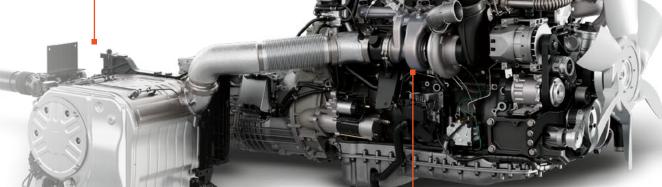
- Compact design for more frame rail mounting space
- No active DPF regen needed

INTEGRATED

NO COOLED EGR

▶ EGR cooler not required with this advanced engine design

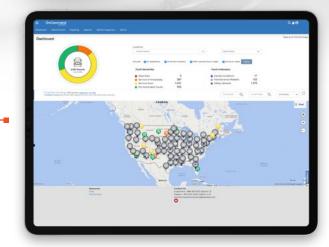
ALUMINUM VALVE COVER



FIXED GEOMETRY TURBO

• More reliable and efficient design

Up to 15% More Fuel Efficient*



Connected Technology

OnCommand® Connection transforms performance data into critical insights that help drive greater uptime and reduce total cost of ownership

Comparing the fuel economy of the 2017 GHG International A26 engine in a 2017 International* LT* Series truck with aero package to the fuel economy of the new International* S13 Integrated Powertrain in a 2024 International® LT® Series truck with the LT aero package and chassis enablers. Actual customer results may vary due to various factors, including but not limited to, truck specifications, weight of the vehicle, predictive features, environmental conditions, etc. **DOING MORE WITH LESS**

A powertrain that delivers superior operating economy.

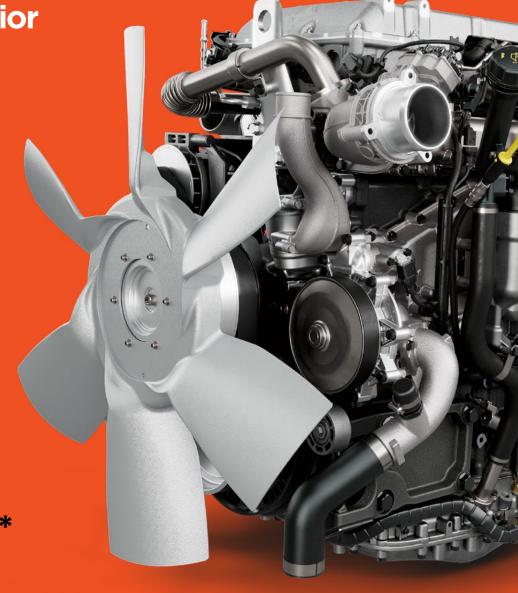
100,000 miles/year

Gallons saved: 1,650

25 truck fleet: 41,250 gallons

Up to

More Fuel Efficient*



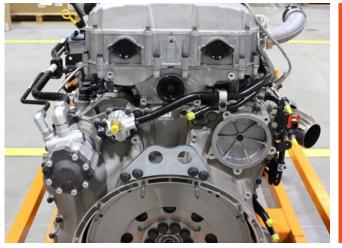
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No one thought it was possible. Except us.

Finding incremental fuel economy gains has kept diesel engineers busy for decades. And recently, most believed the diesel engine had already reached its limit in terms of efficiency. We didn't. If anything, we took it as a challenge. After all, not only does better fuel economy mean less CO² into the atmosphere, it's also better for businesses thanks to reduced operating costs, more payload capacity and ultimately, greater profit.





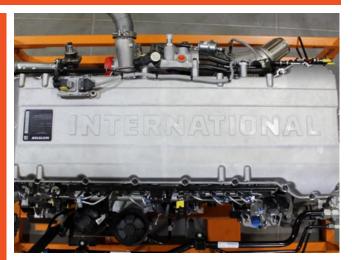


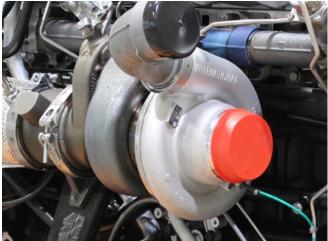
15% gain in fuel economy* over the first generation International® A26 engine. So how did we do it?





The design of the combustion chamber and intake and exhaust ports are key contributors to the performance and efficiency of any engine. So we started there. And through exhaustive simulation work, a new cylinder and piston head design, with maximum cooling properties, was created. This new double overhead cam design with integrated compression release brake assembly and parallel valve pattern not only helps to reduce parasitic loss, but also directly equates to less fuel being consumed.









But that's not all. Thanks to the new dual stage aftertreatment module, a heavy (40-50 lbs), expensive (\$2,500 approx) and finicky EGR cooler is no longer needed to reduce emissions. Its absence not only contributes to the S13 being the lightest 13-liter diesel engine available in North America, it also means 100% of the exhaust flow goes through the simple, more reliable fixed-geometry turbocharger for maximum performance and efficiency.

COMBUSTION EFFICIENCY

- Higher compression
- Higher air to fuel ratio (no EGR)
- Peak cylinder pressure raised to 250 bar
- Longer duration (timing) of fuel burn
- XPI injectors operating at lower pressures, adapted for quick release of fuel
- Reversed rotational direction of turbine wheel improves turbocharger efficiency

REDUCTION OF PUMPING LOSSES

- Fuel pump Operating at lower pressure 1800 bar versus 2500 bar today, results in lower parasitic losses
- Coolant pump Optimized size and flow fixed ratio pump with reduced pumping losses throughout the engine. Reduction in flow and parasitic loss versus our previous variable pump
- Intake and exhaust manifolds efficient air passage designed to optimize air flow
- DOHC the separate intake and exhaust cams allow/enable future valvetrain & efficiency improvements

REDUCTION OF FRICTION

- Sleeve, ring, and coating material improvements
- Bearing efficiencies throughout engine
- Transmission single countershaft geartrain design vs dual

UPTIME ABOVE ALL ELSE



The Aftertreatment system provides a simple, reliable solution that's easily serviceable.

When developing the International® S13 Integrated Powertrain, the engineers knew it needed to have iron-clad reliability out of the gate. They knew that businesses get nervous about investing in an unknown entity. That meant the powertrain spent twice as long on the dyno, drove over a million miles further in testing and was subjected to closer scrutiny than most engines developed before it. Plus, the European version of the powertrain has been on the road, racking up realworld miles - or kilometers - with an exceptional reliability record.

Simple, elegant, easy to maintain.

The entire powertrain was designed to allow each individual component - engine. transmission and aftertreatment - to focus on doing what it does best. Eliminating the EGR cooler is a prime example. Instead of trying to control NOx emissions inside the cylinder, the engine operates with zero EGR during regular operation, so it can focus on generating more power. Plus, no EGR during normal operations means 100% of the exhaust flow goes through the turbo allowing the use of a simple, more reliable fixed geometry turbocharger.

Eliminating a cooled EGR from the combustion cycle meant the engineers had to find another way to treat NOx. They accomplished this by developing a Dual Stage aftertreatment design that injects a first dose of DEF just downstream of the turbo in the evaporator tube and a second dose inside the aftertreatment module. Since

cooled EGR has been eliminated from the combustion chamber, much less soot or particulate matter is generated. This allows for extended service intervals and eliminates

the need for active regens. In fact, the cleaner combustion cycle has so much less soot the engineers were able to eliminate the need for a diesel oxidation catalyst (DOC) in the aftertreatment system. Combined, the Dual Stage Aftertreatment system provides a simple, reliable solution that's easily serviceable.

Improved airflow and volumetric efficiency through combustion chamber / Intergrated CRB

Optimized piston assembly & cylinder design

Simple and reliable geometry turbo - less prone to breakdowns

No EGR cooler - or \$2,500 replacement cost

Long beam transmission mount design provides improved durability and ride

Robust components - stronger mounting bolts on engine/ cylinder block



REAL WORLD TORTURE TESTED



The International S13 Integrated Powertrain was verified in some of the most challenging environments in North America. It also spent time inside a state-of-the-art facility that can simulate 10 years of extreme temperature ranges that a truck may encounter out on the road.

COMMERCE CITY, CO (ALTITUDE, GRADE) / LAS VEGAS, NV (SUMMER, GRADE) / NORTH POLE, AK (WINTER TEMPS DOWN TO -40F) / FARGO, ND (WINTER)

NEW CARLISLE, (DURABILITY EVENTS PLUS ROUTES) / INTERNATIONAL FALLS, MN (WINTER) / BEMIDJI, MN (WINTER) / APACHE JUNCTION, AZ (SUMMER TEMPS UP TO 110F)

COMMERCE CITY, COLORADO











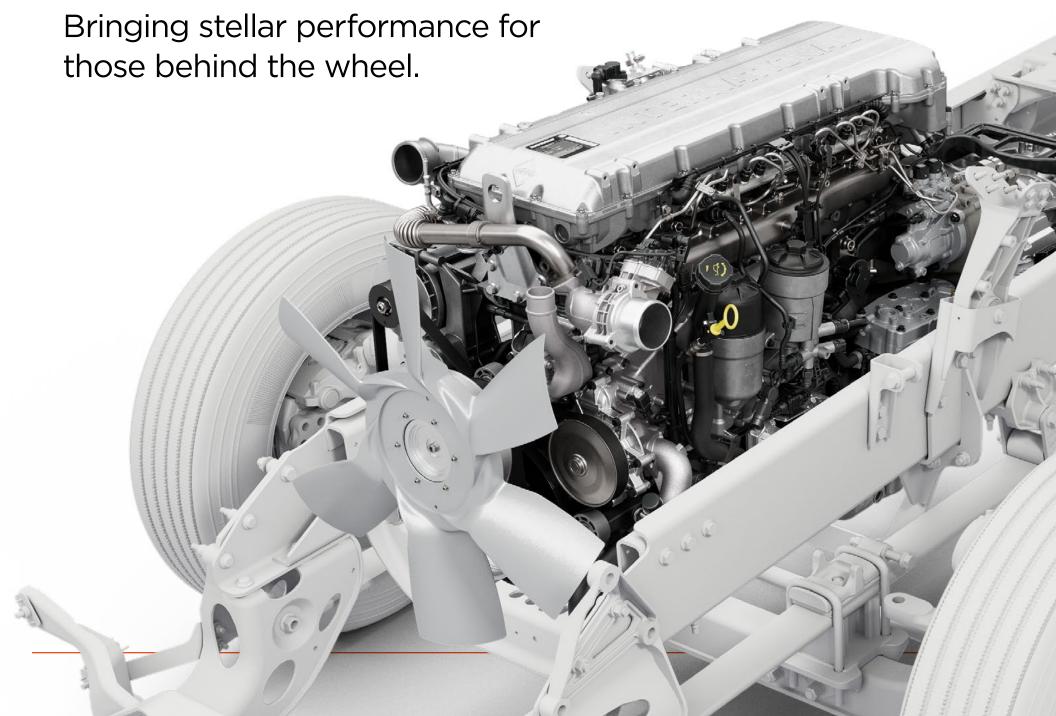
APACHE JUNCTION, **ARIZONA**

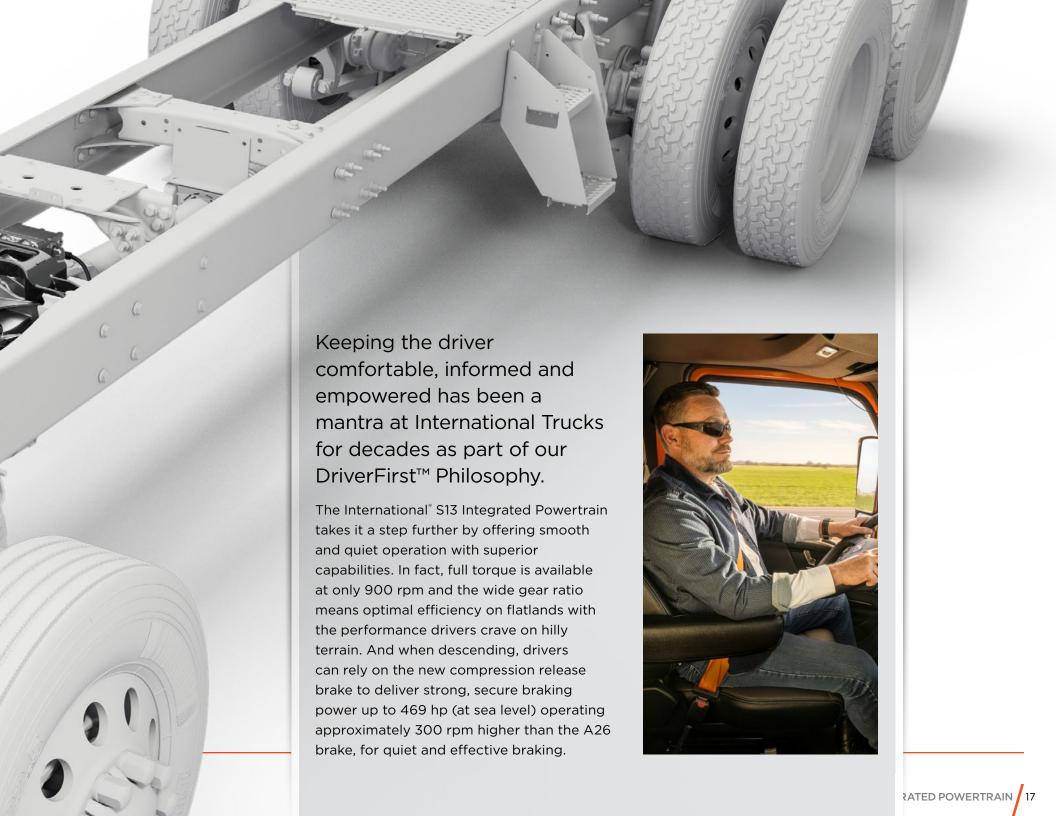
(SUMMER TEMPS UP TO 110F)





A DRIVER'S ENGINE





T14 TRANSMISSION

The all-new T14 transmission was designed from the ground up to be a fully automated manual transmission. It's a 14-speed overdrive transmission that is optimized to deliver peak fuel economy performance in direct drive (13th gear) during typical load.



The transmission has an electronically controlled clutch actuator that works in sync with the engine to deliver faster, smoother shift performance. Since it does not consume air during complicated maneuvers - like when you're backing a trailer into a tight loading dock - the driver never needs to stop and let the air recharge. The T14 also uses an integrated oil-to-water coolant system to optimize temperature regulation in both hot and cold environments. This advanced feature is one reason why the T14 is able to achieve an Gross Combination Weight Rating (GCW) of up to 240,000 lb.



THE TRANSMISSION CONTROL MODULE (TCM)

Features like predictive cruise control, neutral coast, downhill speed control, and predictive shifting, can now be found in one module – the TCM. Combining these features into one module means the vehicle feels more natural and intuitive and, ultimately, more efficient.



DRIVER SHIFT MODES

Three different shift modes (optional) for ultimate control for the driver

- ▶ Eco Predictive shifting with fuel efficiency focus
- ▶ Performance Perfect balance
- ▶ Performance+ Shifting at peak power with focus on performance



DOWNHILL SPEED CONTROL

Cruise control using the engine brake to slow down to a specific speed. Control at the wheel to manage speed going downhill.

ECO-COAST

Disengages the driveline when traveling downhill, using the momentum of the vehicle to save fuel.

MANEUVERING MODE

Gives the driver more control of the vehicle in low speeds for specific movements such as reversing into a loading dock, connecting to a trailer, or other low speed maneuvers. Torque value for pedal input is reduced. This mode allows the clutch to slip more easily, for slow and smooth performance.

CREEP MODE

Allows the vehicle to automatically start moving when the brake pedal is released while the transmission is in gear. Useful in high traffic and other events where constant vehicle movement is necessary without the use of the accelerator pedal.

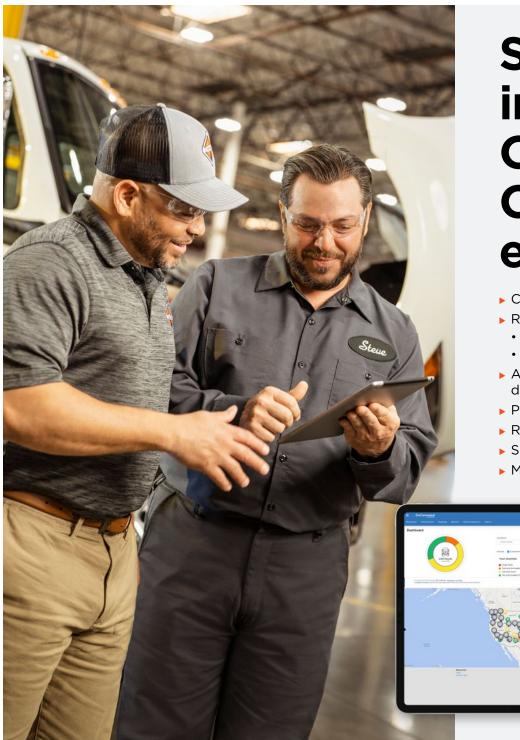


The International® S13 Integrated Powertrain was engineered to seamlessly integrate into fleets of all sizes. Not only can fleets benefit from exceptional fuel economy but they also get extended service intervals to keep their equipment on the road, plus the largest service network in the industry for convenient access to white-glove treatment from ASE-Certified technicians. Fleets can even order (if desired) the International Integrated Powertrain with a single, or dual PTO option installed directly at the factory. The powertrain is also designed to work seamlessly with OnCommand® Connection Advanced Remote Diagnostics, which has helped some fleets reduce vehicle failures requiring a tow by up to 80%.

FLEET FRIENDLY

- ▶ Largest North American service network in the industry (with Love's network)
- ▶ Single point of service for vehicle and powertrain
- ▶ Extended Service/Maintenance Intervals
- Wide selection of Warranty & Extended Service Contracts





Seamless integration of OnCommand® Connection enables:

- ► Comprehensive Vehicle Health Reports
- ▶ Remote Over-The-Air Programming:
 - Software calibration updates on all modules
 - Programmable Parameter updates
- Advanced Fuel Analytics to help optimize driving efficiency
- ▶ Predictive Repairs and Maintenance
- ▶ Reduced Unplanned Downtime and Costs
- ▶ Shorter Service Dwell Times
- ▶ More Efficient Use of Fleet Assets







DRIVING PROFITABILITY

More Time on Road and Less Time Waiting for Repairs

We understand making money means keeping your vehicles on the road. That's why uptime is so important to us. Dependable equipment spec'd for your needs or requirements is just the beginning. We also focus on fuel economy, preventive maintenance, optimized service intervals and more to make sure the low cost of ownership of our vehicles helps keep you in the black.







MAXIMUM UPTIME REPAIR BEFORE FAILURE

Prognostics that move unplanned repairs to planned. Optimizing maintenance using vehicle performance and predictive data



PREDICTIVE PARTS STOCKING

Dealer parts inventory management uses AI and telematics data to predict stocking needs. Ensuring the best parts are on dealer shelves to support customers.

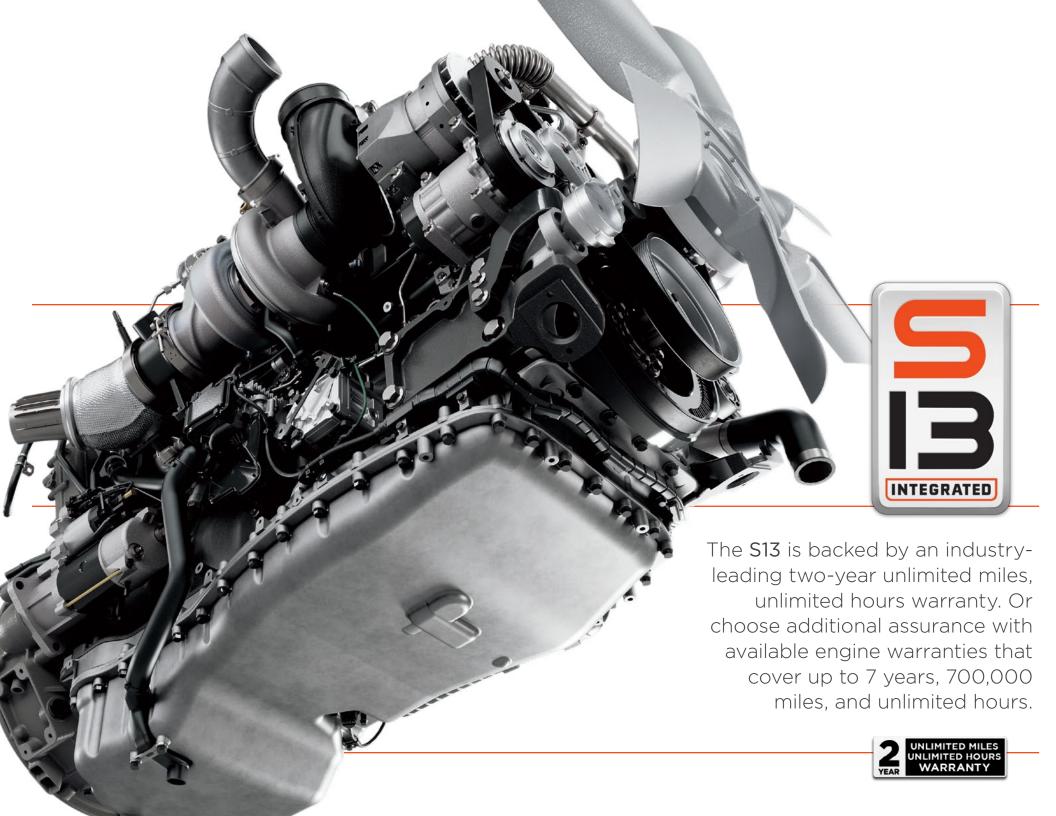


OVER INTERNATIONAL® LOVE'S LOCATIONS DEALER LOCATIONS

OVER

Our partnership with Love's and **Speedco** adds 400+ additional locations for quick, conveniently-located access to light mechanical and select warranty work.

PARTS YOU NEED WHERE AND WHEN YOU NEED THEM



A WARRANTY **AS STRONG** AS THE ENGINE IT COVERS



S13 SPECIFICA

Technical Specifications

Engine Type	Diesel, 4-Cycle		
Configuration	Inline 6-Cylinder		
Displacement	12.74L (777 cu. in.)		
Bore & Stroke	5.12 in. & 6.30 in. (130 mm & 160 mm)		
Compression Ratio	23:1		
Aspiration	Fixed Geometry Turbocharger		
Combustion System	1800 bar Common Rail		
Engine Lubrication	47.5 Quarts (45 L)		
Total Engine Weight (Dry)	2,284 lbs. (1,036 kg)		
Valves	4 Valves Per Cylinder, Dual Overhead Camshaft		
B10 Design Life	1,200,000 mi (1,931,000 km)		

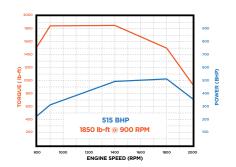
Industry Leading Engine Warranty

Base Engine	2 years, unlimited miles, unlimited hours		
Base Major Component	5 years, 500,000 miles		
Base Towing*	ng* 2 years, unlimited miles, unlimited hours		
Optional Engine	Up to 6 years, 600,000 miles		
Optional Major Component	Up to 7 years, 700,000 miles		

*Towing for Vehicles with engine failures

International® LT™ and RH™ Series

HP @ 1800 RPM	Torque [lb-ft] @ 900 RPM	Governed speed [RPM]
370	1250	2000
400	1450	2000
400	1850	2000
430	1550	2000
450	1750	2000
470	1750	2000
515	1850	2000



T14 BENEFITS

Transmission Key Benefits

Deep low-end gearing and shifting smoothness, delivering efficiencies of a direct drive in an overdrive package

14 speed with 2 crawler gears

A lightweight, efficiently packaged and robustly designed gearbox with unlimited GCW

Single countershaft transmission designed for simplicity and reliability

International LT and RH™ Series

Gear	Ratio	% Step	
R2	12.60		
R1	16.23		4 44
1	20.81	29%	
2	16.16	29%	
3	12.57	29%	
4	9.76	29%	
5	7.56	29%	
6	5.87	29%	4838
7	4.55	29%	
8	3.53	28%	
9	2.77	29%	
10	2.15	29%	V. Com Cox
11	1.66	29%	66 1 166
12	1.29	29%	
13	1.00	28%	
14	0.78	-	

Transmission Base Warranty (includes towing)

Transmission	5 years, 750,000 miles (1,200,000 km)
Clutch	3 years, 350,000 miles (563,000 km)

BENEFITS

Dual Stage Aftertreatment Key Benefits

With Dual Stage Aftertreatment, and significantly improved emission control, the combustion can be optimized further for improved performance and fuel efficiency.

- Two DEF Injectors
- Dual Stage catalysts with upstream and midstream DEF dosing

No driver interaction required -The system manages the regeneration during operation

DPF filter does not need to be cleaned/replaced unti 650,000 miles @ >8.2 mpg

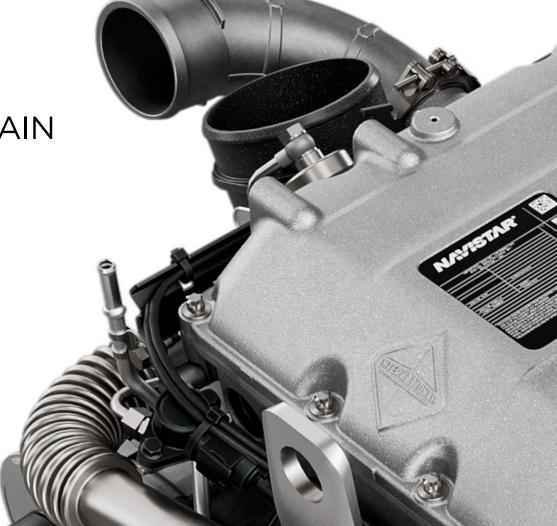
Robust, compact aftertreatment allows less heat loss and helps significantly in improving the fuel economy and packaging

Dual Stage Aftertreatment Base Warranty

2 years, unlimited miles, unlimited hours



INTERNATIONAL® S13
INTEGRATED POWERTRAIN





Note: The information and conclusions contained herein are believed to be correct at time of publication, but do not necessarily apply to similar vehicles with different specifications or with production dates after the production of this publication. Vehicles with different specifications or later dates of production may yield different results. Vehicle specifications are subject to change without notice. TAD22004 10/2022 ©2022 NAVISTAR Inc. All rights reserved. All marks are trademarks of their respective owners.