**Product Catalogue** 



# The Innovation and Quality Leader

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# The Innovation and Quality Leader

Founded in 1985, Beau-Roc Inc. manufactures premium dump bodies for a wide range of customers and applications across Canada and the United States. What makes Beau-Roc unique; is combining efficient processes for fast order turnaround with the use of the highest quality materials for products customized to meet specific customer requirements. The integration of engineering to computer-assisted production makes it a seamless process for our customers.

With its popular Diamond product line first introduced in 2004, Beau-Roc leverages the two folds in the truck body's diamond shape without compromising the one large plate of Hardox 450 steel.

The Diamond line's characteristic folded side profile is resistant to warping, is easy to maintain and will prolong the truck body's exterior appearance. It has also proven to be an excellent location for the customers' signs and decals!

In addition to Class 3-8 dump truck bodies, Beau-Roc builds custom contractor bodies, landscaper bodies, multi-purpose bodies, pup trailers, roll-off containers and stainless steel bodies, each heavy-duty for strength but lightweight for maximum payload.





#### The Best in Custom Build to Order

Backed by the significant investment in engineering and manufacturing, a key focus for the company today is building strong relationships. Beau-Roc's employees, managers and representatives subscribe to the importance of quality, and recognize this as the critical element in relationships with customers and suppliers alike. These working partnerships ensure success in the marketplace for all involved.

Constantly striving to improve on hauling solutions for North America's contractors, Beau-Roc designs continue to evolve to more aerodynamic and lighter dump truck bodies to keep your truck package at its most fuel-efficient.

### **Our Process**

Beau-Roc engineering is equipped with customized systems to support order-taking, R&D and production. Our detailed configuration database allows us to model customer orders in real time, enabling fast custom quotations to our dealers and a seamless flow into manufacturing.





# Clean Side Body Line





Light-duty, economical bodies built with specialized, high tensile steel.

Recommended for light materials hauling such as sand, gravel and dirt as well as a wide range of municipal applications.

CSS	Clean Side Body
699	Standard & Commercial Market

MOD	Clean Side Body
CSM	Municipal & Commercial Marke

	TOP RAIL	Formed Dirt Shedding	Formed Dirt Shedding
	SIDES	3/16" – 44-W	3/16" — STRENX 100W
3	SIDE POSTS	NONE	NONE
MATERIALS	FRONT	3/16" – 44-W	3/16" — STRENX 100W
E S	TAILGATE	3/16" – 44-W	3/16" – STRENX 100W
	FLOOR	3/16" – 44-W	1/4" – AR225
	LONG SILLS	3/16" – 44-W	3/16" – STRENX 100W
	LONG SILLS (13'6"+)	0.2242" — 44-W	3/16" – STRENX 100W
ca	BODY WEIGHT	2,810 lbs Based on a 10' x 30" x 36" CSS	3,014 lbs Based on a 10' x 30" x 36" CSM
Ě	BODY LENGTHS	9' to 16'	9' to 16'
FICA	SIDE HEIGHTS	24", 30", 36", 42", 48", 54"	24", 30", 36", 42", 48"
SPECIFICATIONS	TAILGATE HEIGHTS	30", 36", 42", 48", 54", 60"	30", 36", 42", 48", 54"
	INSIDE WIDTH	86" to 88" trapezoidal design	86" to 88" trapezoidal design



Municipal & Contractor Lightweight Body

DHS

Municipal & Contractor Medium-Duty Body

Tube Top Rail	Tube Top Rail	TOP RAIL	
1/8" — HARDOX 450	4 mm (5/32") – HARDOX 450	SIDES	
NONE	NONE	SIDE POSTS	3
1/8" – HARDOX 450	4 mm (5/32") – HARDOX 450	FRONT	MATERIALS
4 mm (5/32") — HARDOX 450	4.5 mm (3/16") — HARDOX 450	TAILGATE	ALS
4 mm (5/32") — HARDOX 450	4.5 mm (3/16") — HARDOX 450	FLOOR	
3/16" – 44-W	3/16" – 44-W	LONG SILLS	
0.2242" – 44-W	0.2242" – 44-W	LONG SILLS (13'6"+)	
2,540 lbs Based on a 10'x 30"x 36"DLS	2,697 lbs Based on a 10′x 30″ x 36″ DHS	BODY WEIGHT	بع
9' to 16'	9' to 16'	BODY LENGTHS	Ë
24", 30", 36"	24", 30", 36"	SIDE HEIGHTS	SPECIFICATIONS
30", 36", 42", 48"	30", 36", 42", 48"	TAILGATE HEIGHTS	ONS
86" to 88" trapezoidal design	86" to 88" trapezoidal design	INSIDE WIDTH	

Light to medium-duty, lightweight, ALL-Hardox bodies. Recommended for light materials hauling such as sand, dirt and gravel as well as a wide range of municipal applications.

# Diamond Single, Tandem, Multi-Lift Axle Body Line



The ultimate materials hauling body. Light to medium-duty, super lightweight, ALL-Hardox bodies. Fully-formed, one-piece sides with no external weldments. The DCS is recommended for the weight-conscious who haul high volume, light materials such as sand, dirt, gravel and asphalt. The DCS+ allows the user to apply the body to heavier-duty hauling such as larger rock and more.

DCS	Lightweight, Light-Duty Clean Side Body
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П	CS+	Lightweight, with Multiple
		with multiple

ightweight, Versatile for Contractors vith Multiple Applications

	TOP RAIL	Formed Dirt Shedding or Tube Top Rail	Formed Dirt Shedding
	SIDES	1/8" — HARDOX 450	4 mm (5/32") HARDOX 450
8	SIDE POSTS	NONE	NONE
MATERIALS	FRONT	1/8" — HARDOX 450	4 mm (5/32") HARDOX 450
S.	TAILGATE	4.5 mm (3/16") – HARDOX 450	4.5 mm (3/16") – HARDOX 450
	FLOOR	4.5 mm (3/16") – HARDOX 450	4.5 mm (3/16") – HARDOX 450
	LONG SILLS	3/16" – 44-W	3/16" STRENX 100
	LONG SILLS (13'6"+)	0.2242" – 44-W	3/16" STRENX 100
S	BODY WEIGHT	2,536 lbs Based on a 10' x 30" x 36" DCS	4,378 lbs Based on a 17' x 48" x 60" DCS+
PEG	BODY LENGTHS	9' to 18'	10' to 20'-6"
FIGA	SIDE HEIGHTS	24", 30", 36", 42", 48", 54"	24", 30", 36", 42", 48", 54", 60"
SPECIFICATIONS	TAILGATE HEIGHTS	30", 36", 42", 48", 54", 60"	30", 36", 42", 48", 54", 60", 66", 72"
	INSIDE WIDTH	86" to 88" trapezoidal design	86" to 88" trapezoidal design



DI	The Ultimate Solution for
DL	Weight Sensitive Versatile Work

#### DH

No Compromise Rough-Duty Dump Body

Tube Top Rail	Tube Top Rail	TOP RAIL
4 mm (5/32") — HARDOX 450	4.5 mm (3/16") — HARDOX 450	SIDES
NONE	NONE	SIDE POSTS
4 mm (5/32") – HARDOX 450	4.5 mm (3/16") — HARDOX 450	FRONT TAILGATE
4.5 mm (3/16") – HARDOX 450	1/4" — HARDOX 450	TAILGATE
4.5 mm (3/16") – HARDOX 450	1/4" – HARDOX 450	FLOOR
3/16" – STRENX 100	3/16" – STRENX 100	LONG SILLS
4,378 lbs Based on a 17′x 48″ x 60″ DL	4,989 lbs 17'x 48"x 60" DH	BODY WEIGHT
13' to 24'	13' to 24'	BODY LENGTHS
36", 42", 48", 54", 60", 66", 72", 78"	36", 42", 48", 54", 60", 66", 72", 78 "	SIDE HEIGHTS
36", 42", 48", 54", 60", 66", 72", 80"	36", 42", 48", 54", 60", 66", 72", 80"	BODY LENGTHS  SIDE HEIGHTS  TAILGATE HEIGHTS
86" to 88" trapezoidal design	86" to 88" trapezoidal design	INSIDE WIDTH

Our "flagship" Diamond model renowned for its durability and beautiful and distinct design.

Medium to rough-duty,

ALL-Hardox bodies. The highly versatile DL is recommended for a wide range of applications from high volume materials hauling (sand, gravel, asphalt, dirt, etc.) to occasional heavier-duty applications. The DH is well suited for those "everyday", heavy-duty applications such as concrete and large rock.

# Diamond Elliptical Body Line



Medium to super-duty,
ALL-Hardox bodies. Available
with an 18" or 25" radius.
Recommended for a wide range of
applications from light materials
hauling (sand, gravel, dirt, asphalt
etc) to super-duty applications
such as concrete, large rock and
quarry work.

		RXS A Lightweight Body for High Volume, Light Materials Hauling	A Versatile Body for All Your Heavy-Duty Applications	An Ideal Choice for All Your Super-Duty Needs
	TOP RAIL	Tube Top Rail	Tube Top Rail	Tube Top Rail
	SIDES	4 mm (5/32") – HARDOX 450	4.5 mm (3/16") — HARDOX 450	1/4" — HARDOX 450
3	SIDE POSTS	NONE	NONE	NONE
MATERIALS	FRONT	1/8" — HARDOX 450	4.5 mm (3/16") — HARDOX 450	1/4" — HARDOX 450
ES .	TAILGATE	4 mm (5/32") – HARDOX 450	4.5 mm (3/16") — HARDOX 450	1/4" — HARDOX 450
	FLOOR	4.5 mm (3/16") — HARDOX 450	4.5 mm (3/16") — HARDOX 450	1/4" — HARDOX 450
	LONG SILLS	3/16" STRENX 100	1/4" 44-W	1/4" 44-W
	BODY WEIGHT	4,650 lbs Based on a 19′-6″ x 54″ x 54″ RXS	5,010 lbs Based on a 19'6" x 54" x 54" RXL	6,130 lbs 19'6" x 54" x 54" RXH
60	BODY LENGTHS	10' to 20'	10' to 20'	10' to 20'
PEG	SIDE HEIGHTS	36" to 66"	36" to 66'	36" to 66"
FICA	TAILGATE HEIGHTS	36" to 66"	36" to 66'	36" to 66"
SPECIFICATIONS	INSIDE WIDTH	88"	88"	88"
6,	SIDE TO FLOOR RADIUS	18" or 25"	18" or 25"	18" or 25"



An Ideal Body for Excavation & Light Demolition Work

Ideal for Heavy-Duty Quarry & Demolition Work

-1	71.7.04	
Tube Top Rail	Tube Top Rail	TOP RAIL
4.5 mm (3/16") — HARDOX 450	1/4" — HARDOX 450	SIDES
NONE	NONE	SIDE POSTS
4.5 mm (3/16") — HARDOX 450	1/4" — HARDOX 450	FRONT
4.5 mm (3/16") — HARDOX 450	1/4" — HARDOX 450	TAILGATE
4.5 mm (3/16") — HARDOX 450	1/4" — HARDOX 450	FLOOR
1/4" – 44-W	1/4" – 44-W	LONG SILLS
4,990 lbs Based on a 17'6" x 54" x 60" DBL	5,744 lbs Based on a 17'6" x 54" x 60" DBH	BODY WEIGHT
13' to 22'	13' to 22'	BODY LENGTHS
42" to 66"	42" to 66"	SIDE HEIGHTS
42" to 72"	42" to 72"	TAILGATE HEIGHTS
88"	88"	INSIDE WIDTH
44"	44"	SIDE TO FLOOR RADIUS

The DBL & DBH are for your roughest applications. Heavy to super-duty, ALL-Hardox bodies. Recommended for the toughest of applications including concrete, large rock, quarry work and more.

# Traditional Single, Tandem Axle Body Line



Medium-Duty Dump Body

Heavy-Duty Dump Body for

Light to medium-duty bodies built with specialized, high tensile steel. Recommended for light to medium-duty materials hauling.

		for Single Axle Trucks	for landem, Multi-Lift Axle Trucks	landem, Multi-Lift Axle Trucks				
	TOP RAIL Tube Top Rail		Tube Top Rail	Tube Top Rail				
2	SIDES	3/16" – 44-W	3/16" – 44-W	3/16" – 44-W				
	SIDE POSTS	10g (0.134") — A-36	10g (0.134") — A-36	10g (0.134") — A-36				
MATERIALS	FRONT	3/16" – 44-W	3/16" – 44-W	3/16" – 44-W				
ES .	TAILGATE 1/4" – AR225		1/4" – AR225	4.5 mm (3/16") — HARDOX 450				
	FLOOR	1/4" – AR225	1/4" – AR225	4.5 mm (3/16") — HARDOX 450				
	LONG SILLS	3/16" – 44-W	0.2242" – 44-W	0.2242" – 44-W				
	LONG SILLS +	0.2242" – 44-W (13' 6"+)	1/4" - 44-W (16' 6"+)	1/4" – 44-W (16' 6"+)				
60	BODY WEIGHT	3,220 lbs Based on a 10' x 30" x 36" HS	5,834 lbs Based on a 17' x 48" x 60" HT	5,316 lbs 17' x 48" x 60" HT-NE				
PEG	BODY LENGTHS	9' to 16'	10' to 20'	10' to 20'				
FIGA	SIDE HEIGHTS	18" to 36"	36" to 60"	36" to 60"				
SPECIFICATIONS	TAILGATE HEIGHTS	24" to 48"	36" to 66"	36" to 66"				
	INSIDE WIDTH	86" to 88" trapezoidal design	86" to 88" trapezoidal design	86" to 88" trapezoidal design				

**Light-Duty Dump Body** 



The Traditional Standard for Weight Sensitive Versatile Work

HTT

The Traditional Standard for the Roughest Work

Treight sensitive versuale from	the noughest work	
Tube Top Rail	Tube Top Rail	TOP RAIL
4 mm (5/32") — HARDOX 450	4.5 mm (3/16") — HARDOX 450	SIDES
10g (0.134") – A-36	10g (0.134") — A-36	SIDE POSTS
4 mm (5/32") — HARDOX 450	4.5 mm (3/16") — HARDOX 450	FRONT TAILGATE
4.5 mm (3/16") – HARDOX 450	1/4" — HARDOX 450	TAILGATE
4.5 mm (3/16") – HARDOX 450	1/4" — HARDOX 450	FLOOR
1/4" – 44-W	1/4" – 44-W	LONG SILLS
4,796 lbs Based on a 17' x 48" x 60" LTT	5,867 lbs Based on a 17' x 48" x 60" HTT	BODY WEIGHT
10' to 26'	10' to 26'	BODY LENGTHS
18" to 72"	18" to 72"	SIDE HEIGHTS
24" to 72"	24" to 72"	BODY LENGTHS  SIDE HEIGHTS  TAILGATE HEIGHTS
86" to 88" trapezoidal design	86" to 88" trapezoidal design	INSIDE WIDTH

For those that still appreciate the traditional posted and braced dump body designs. Medium to heavy-duty, ALL-Hardox bodies. Recommended for light to heavy-duty materials hauling such as sand, dirt, gravel, rock and more.



Light to medium-duty, multi-purpose bodies. The Ultra & MPMD are built with specialized, high strength steel making them far more durable than their competitors. Recommended for a variety of applications including municipal, landscape, refuse, clean-up, light materials hauling, chipper, grapple crane and more. The Ultra is available with drop-down sides. A variety of tailgate options are available for the MP models including barn door, split barn doors, low height double-acting tailgate (with upper barn doors, mesh or solid). Optional side door and removable roof available.

MPLD

Lightweight, Light-Duty Body Designed for a Wide Range of Applications MPMD Bod

Medium-Duty Multi-Purpose Body Designed for a Wide Range of Applications Ultra/ UltraC

Premier Lightweight Drop-side Body

	TOP RAIL	Tube Top Rail	Tube Top Rail	Formed, Open C			
	SIDES	10ga. (0.134") - A-36	3/16" STRENX 100W	11g (1/8") STRENX 100W			
I S	SIDE POSTS	NONE	NONE	11g (1/8") STRENX 100W			
MATERIALS	FRONT 10ga. (0.134") - A-36		3/16" STRENX 100W	11g (1/8") STRENX 100W			
S	TAILGATE	10ga. (0.134") - A-36	11g (1/8") STRENX 100W	11g (1/8") STRENX 100W			
	FLOOR	3/16" - 44W	3/16" STRENX 100W	3/16" HARDOX 450 / 1/4" HARDOX 450			
	LONG SILLS	8" C-Channel with support flange	8" C-Channel with support flange	8" C-Channel with support flange / 10" C-Channel with support flange			
60	BODY WEIGHT	2,845 lbs Based on a 12' x 48" x 16" MPLD	3,500 lbs Based on a 15' x 48" x 32" MPMD	1,961 lbs 11' x 15" x24" Ultra			
PEG	BODY LENGTHS	10' to 18'	10' to 18'	8' 6" to 18'			
FIGA	SIDE HEIGHTS	48", 54" & 60"	48", 54" & 60"	12", 15", 18" & 20"			
SPECIFICATIONS	<b>TAILGATE HEIGHTS</b> 16", 32", 48", 54" & 60"		16", 32", 48", 54" & 60"	20", 24" & 28"			
	INSIDE WIDTH	87"	87"	88"			



MPHDN

A Non-Dumping, Crane-Loader Body, Ideal for Heavy-Duty, Clean-Up Applications and more

#### MPHD

A Dumping, Crane-Loader Body, Ideal for Heavy-Duty, Clean-Up Applications and more

7			
Tube Top Rail	Tube Top Rail	TOP RAIL	
4.5 mm (3/16") HARDOX 450	4.5 mm (3/16") HARDOX 450	SIDES	
NONE	NONE	SIDE POSTS	ls
4.5 mm (3/16") HARDOX 450	4.5 mm (3/16") – HARDOX 450	FRONT	MATERIALS
NONE - 4.5 mm (3/16") HARDOX 450	4 mm (5/32") HARDOX 450	TAILGATE	A S
1/4" HARDOX 450	1/4" – HARDOX 450	FLOOR	
8" I-beam with support flange	8" I-beam with support flange	LONG SILLS	
9,380 lbs Based on a 24' x 96" x 96" x 60" MPHDN	9,440 lbs Based on a 24' x 60" x 96"x 96" MPHD	BODY WEIGHT	
15' to 26'	15' to 26'	BODY LENGTHS	SPE
60", 72", 84" & 96"	60", 72", 84" & 96"	SIDE HEIGHTS	<u>.</u>
60", 72", 84" & 96"	60", 72", 84" & 96"	TAILGATE HEIGHTS	SPECIFICATIONS
89" to 91" trapezoidal design	89" to 91" trapezoidal design	INSIDE WIDTH	S
65 to 51 trapezordar design	07 to 71 trapezordar design	INSIDE WIDTH	

World-class, heavy-duty,
multi-purpose, ALL-Hardox bodies.
A sleek design that mimics our
Diamond design places this body
at the top of the industry for
aesthetics and durability.
Recommended for specialized
applications such as logging, tree
service, storm clean-up, rip-rap,
construction, refuse, scrap metal
hauling, grapple crane and more.



The combination of superior finish and Beau-Roc's durable design make this the best stainless steel body design on the market. Light to medium-duty bodies specifically designed for snow and ice applications as well as a variety of municipal applications where corrosion is a risk. Available as clean-side or traditional with posts and bracing. Available in SS201 and SS304.

	ıality SS201 Designs r the Municipal Market
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	TOP RAIL	SS Formed Dirt Shedding or SS Tube Top Rail	SS Formed Dirt Shedding or SS Tube Top Rail
	SIDES	7g (3/16") – SS201 2B	7g (3/16") — SS304 2B
3	SIDE POSTS	Optional	Optional
MATERIALS	FRONT	7g (3/16") – SS201 2B	7g (3/16") — SS304 2B
ALS.	TAILGATE	7g (3/16") – SS201 2B	7g (3/16") – SS304 2B
	FLOOR	4.5 mm (3/16") — HARDOX 450	4.5 mm (3/16") — HARDOX 450
	LONG SILLS	3/16" STRENX 100W	3/16" STRENX 100W
	BODY WEIGHT	2,877 lbs Based on a 10' x 30" x 36" SSM4	2,877 lbs Based on a 10' x 30" x 36" SSM1
SP.	BODY LENGTHS	8'6" to 19'	8'6" to 19'
	SIDE HEIGHTS	14", 20", 24", 30", 36", 42", 48", 54"	14", 20", 24", 30", 36", 42", 48", 54"
SPECIFICATIONS	TAILGATE HEIGHTS	24", 30", 36", 42", 48", 54", 60"	24", 30", 36", 42", 48", 54", 60"
S	INSIDE WIDTH	86" to 88" trapezoidal design	86" to 88" trapezoidal design

Quality SS304 Designs for the Municipal Market



# Dump bodies that stand the pressure of time.

<b>Body Options</b>		OLS & OLS OLS OBLE RYS, RYLERACI CS & CSM													
		DISB	DHS DCS	DIE	DBL W	DBH RXS.R	AL&R!	CS BY	ism Hs	HIST	THE	HTT	& SANT	MPHD	ĮN.
FRONT OPTIONS	HOOK-LIFT FRAME	•	•	•	•	•	•	•	•	•	•	•	•	•	
SIDE OPTIONS	TAPERED SIDES FOLD DOWN SIDES			*	*	•	•	*	•	•	*	•	0		TENSILE STRENGTH BY GRADE OF STEEL
	TARP RAILS/GRIP STRUT DIRT SHEDDING TOP RAIL	*	*	<b>*</b>	*	<b>*</b>		<b>*</b>	*	*	*	<b>*</b>	<b>*</b>	•	MEASURED IN PSI
	SIDE DOOR												•		
REAR OPTIONS	COAL DOORS  DOUBLE-ACTING TAILGATE	*	<b>*</b>	<b>*</b>		<ul><li>▽</li><li>♠</li></ul>	<ul><li>□</li><li>♦</li></ul>	<b>*</b>	<b>*</b>	<b>*</b>	<b>*</b>	*	•		HARDOX 450 – 215,000 STRENX 100 – 115,000
EXTERNAL A	ASPHALT TAIL SIDE OPENING TAILGATE AIR/HYDRAULIC-HIGH LIFT TAILGATE	*	*	*	*	*		*	*	*	*	*	•	•	AR225 – 105,000 SS201 2B – 95,000
	INTERNAL AIR HIGH-LIFT TAILGATE AUTOMATIC TAILGATE	•	•	<b>*</b>	•	<b>*</b>		•	<b>*</b>	* *	<b>*</b>	•			44W - 80,000 SS304 2B - 74,700 A-36 - 65,000
	WATERTIGHT TAILGATE	•	•	•		•		•	•	•	•	•			
HOIST OPTIONS	UNDERBODY HOIST SETUP	<b>*</b>	•	•		•	•	•	•	•	•	•	•	•	

